



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2617-5
Job Sheet 187036



Part No: D2617-5

Job Qty: 60 pcs

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/18

Job Tracking No:

Due Date: 12/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D2 IPP H 04.07.14 Reformat; added step 5 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	60 pcs		12/18/18	0.00	2.10	Hardinge - 1		[Signature] 18-12-18
120	QC 8	60 pcs		12/18/18	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 16		
							QC 8 - 17		
							QC 8 - 20		18-12-18
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 38		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
130	Handfinish - 1-1 Chemical-B4B	60 pcs		12/18/18	0.00	0.90	Handfinish - 1 - 1 - B4B		
							Handfinish - 1 - 2 - B4B		
							Handfinish - 1 - 3 - B4B		
							Handfinish - 1 - 4 - B4B		
							Handfinish - 1 - 5 - B4B		
							Handfinish - 1 - 6 - B4B		

				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	D.R 18/12/18
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
140	QC 7	60 pcs	12/18/18	0.00 0.00	QC 7 - 10
					QC 7 - 13
					QC 7 - 14
					QC 7 - 15
					QC 7 - 16
					QC 7 - 17
					QC 7 - 18
					QC 7 - 19
					QC 7 - 2
					QC 7 - 28
					QC 7 - 3
					QC 7 - 30
					QC 7 - 34
					QC 7 - 36
					QC 7 - 37
					QC 7 - 38
					QC 7 - 41
					QC 7 - 47
					QC 7 - 48
					QC 7 - 51
					QC 7 - 58
					QC 7 - 59
					QC 7 - 6
					QC 7 - 60
					QC 7 - 9
					QC 7 - 68
					QC 7 - 50
150	Packaging 3-1 - Stock - B4B	60 pcs	12/18/18	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B

DEC 18 2018

DAS
68
9-89

Stock A

				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	6
				Packaging 3 - 8 - B4B	3-88
				Packaging 3 - 9 - B4B	DEC 18 2018
				Packaging 3 - 10 - B4B	
160 QC 21 - SA	60 pcs	12/18/18	0.00 0.00	QC 21 - SA - 16	DAS 21 DEC 18 2018

Part Op 100 - ***REMOVE ALL PART MARKINGS BEFORE MACHINING*** 1-Machine as per Folio FA438 and Dwg D2617 2-
 Descriptions: Deburr
 120 - QC8- Inspect parts - second check
 130 - Chemical Conversion Coat per QSI005 4.1
 140 - QC7-Inspect Chemical Conversion Coat
 150 - Identify as per dwg & Stock Location:
 160 - QC21- Final Inspection - Work Order Release

Job BOM

6061-16 *.375 x .054 W*
500 Job BOM records could not be found. *1.599 total*
0.0266 EA

Job Allocations

5133779 Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.223inches + 0.000 - 0.010	0.223 0.213		
2	Bushing	0.500inches ± 0.010	0.510 0.490		

Plex 12/12/18 1:42 PM dart.leroux.jason

1000 8 7 1000

1000

1000

1000

1000

DART AEROSPACE LTD		Work Order:	
Description: Bushing		Part Number:	D2617-5
Inspection Dwg: D2617	Rev: D2		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒	First Article	☐	Prototype
-------------------------------------	---------------	--------------------------	-----------

[illegible]

DAS

Measured by: JBD	Audited by: 20 9-89	Prototype Approval:	N/A
Date: 11/12/16	Date: 18-12-18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.08.09	New Issue	KJ/JLM	
B	06.03.08	Dwg Rev change	KJ/JLM	
C	08.01.16	Tolerance revised for 0.500 dimension	KJ/EC/DD	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S137866



Part: D2617-5

Job No: 187036

Serial No/Batch: S137866

Revision:

Inspector:

Exp Date:

Instructions: Certificate of Conformance only

01/17/18